



泉州市三颖超硬工具有限公司

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PRODUCT CATALOG



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SUNNY TOOLS

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>>> B 公司简介 BRIEF INTRODUCTION

泉州市三颖超硬工具有限公司成立于1993年，是一家专业的金刚石工具生产厂家。厂址位于福建省泉州市洛江区塘西工业区。占地面积1500平方米。

我们的技术团队致力于研发各种不同性能用途的金刚石工具。公司有严格的质量管理体系认证，并取得了ISO9001、BV、SGS等认证证书。

我司产品主要用于天然石材、瓷砖和各类建筑材料的切割、研磨，以及一系列的后道加工。因高质量和严格的质量控制，我司产品得到了广大客户的认可并远销世界100多个国家。包括美国、墨西哥、巴西、俄罗斯、乌克兰、意大利、埃及、印度、沙特等国家。

我们将持续不断地改进以满足更多客户的期望和需求。

口号：我们致力于做金刚石工具行业的领先者！

Established in 1993, Quanzhou Sunny Superhard Tools Co., Ltd. is a professional diamond tools manufacturer. Factory is located in Quanzhou, Fujian province, China, covering 1500 square meters.

Our technical team which consists of senior engineers devoted to research and develop diamond tools in different function for decades. Under the ISO9001 quality control management system our company have passed BV, SGS certificates.

At present, our products are mainly applied to cutting and polishing natural stone, concrete, asphalt and ceramics etc. With strictly quality control system, our products are widely recognized by our customers from more than 100 countries, including USA, Mexico, Brazil, Russia, Ukraine, Italy, Egypt, India, Saudi Arabia etc. Our company will keep improving to meet more customer's expectations and requirements.

Our Mission: To Be Leader In Diamond Tools Industry Field



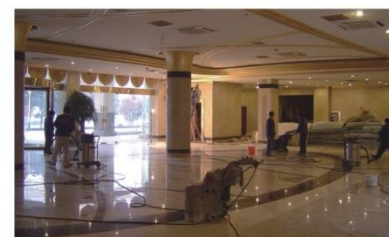


P 生产车间 Production Workshop

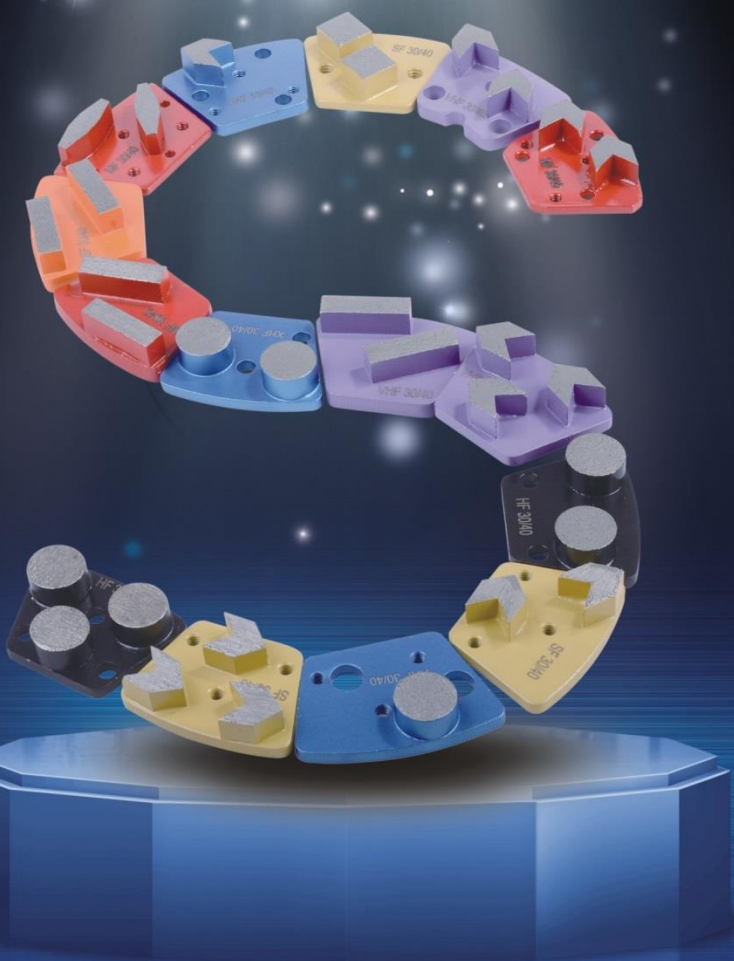


P 工程案例 Project Cases

- 01 车间环氧树脂砂浆滚涂地坪
Workshop epoxy resin mortar roll coating floor renovation
- 02 仓储运转中心地板翻新
Warehouse operation center floor
- 03 地板翻新实测光泽度
Measured glossiness of floor renovation
- 04 酒店大厅地板翻新
Hotel lobby floor renovation
- 05 地下停车场地面抛光
Underground parking floor polishing



扇形地板翻新磨块 Trapezoid Grinding Shoes



混凝土硬度	超硬	很硬	硬	中等	软	非常软
CONCRETE HARDNESS	Xtreme Hard	Very Hard	Hard	Medium	Soft	Very Soft
PSI	6500-9000	5000-7000	4000-5000	3000-4000	1500-3500	1000-2000
MPA	C50-C65	C40-C55	C30-C50	C20-C40	C15-C25	C10-C20
CODE	XHF	VHF	HF	MF	SF	VSF
COLOUR						

用途：主要用于混凝土、水磨石、石材地面等的整平、粗磨、细磨加工。
Mainly used for leveling, coarse grinding, fine grinding concrete, terrazzo, stone floor.

安装方式：磁吸及销柱固定。
Fixing: Magnetic and pin.

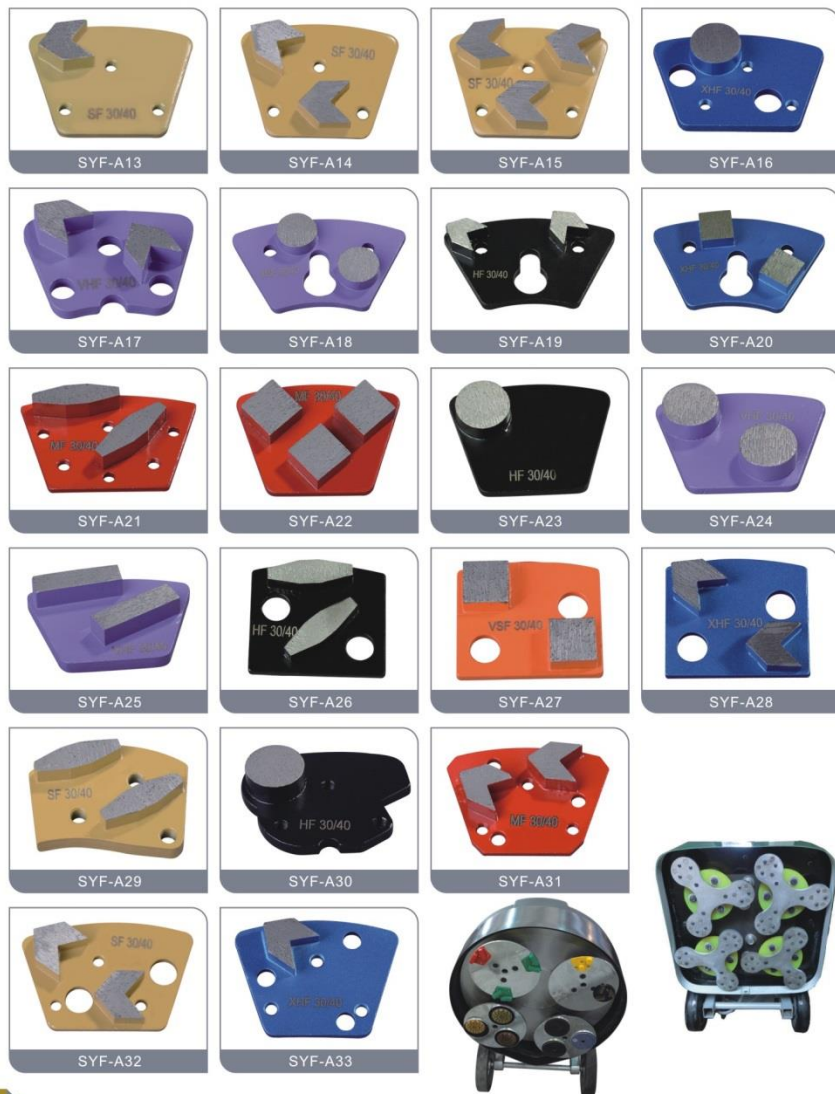
适用机型：国内外大部分磨机通用。
Application: Most of domestic and foreign Grinder.

粒度：16/20#---325/400#。
Grit: 16/20#---325/400#.

地板硬度等级：极硬、非常硬、硬、中硬、软、非常软。
Bond: Xtreme Hard(XHF)、Very Hard(VHF)、Hard(HF)、Medium Hard(MHF)、Soft(SF)、Very Soft(VSF).

其它规格可根据客户要求定做。
Other specifications are available upon request.





HTC地板翻新磨块 HTC Grinding Shoes



用途：主要用于混凝土、水磨石、石材地面等的整平、粗磨、细磨加工。
Mainly used for leveling, coarse grinding, fine grinding concrete, terrazzo, stone floor.

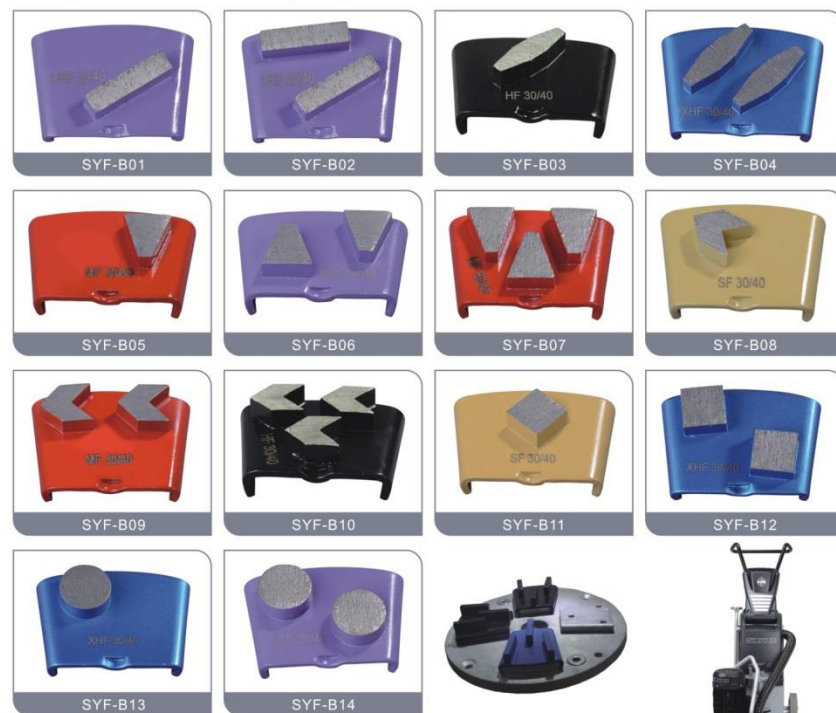
安装方式：卡槽式。
Fixing : Slot.

适用机型：适用于HTC研磨机。
Application: Fit on HTC Grinders.

粒度：16/20#---325/400#。
Grit: 16/20#---325/400#.

地板硬度等级：极硬、非常硬、硬、中硬、软、非常软。
Bond: Xtreme Hard(XHF)、Very Hard(VHF)、Hard(HF)、Medium Hard(MHF)、Soft(SF)、Very Soft(VSF).

其它规格可根据客户要求定做。
Other specifications are available upon request.



平插入式地板磨块 Flat Insert Grinding Shoes



用途：主要用于混凝土、水磨石、石材地面等的整平、粗磨、细磨加工。
Mainly used for leveling, coarse grinding, fine grinding concrete, terrazzo, stone floor.

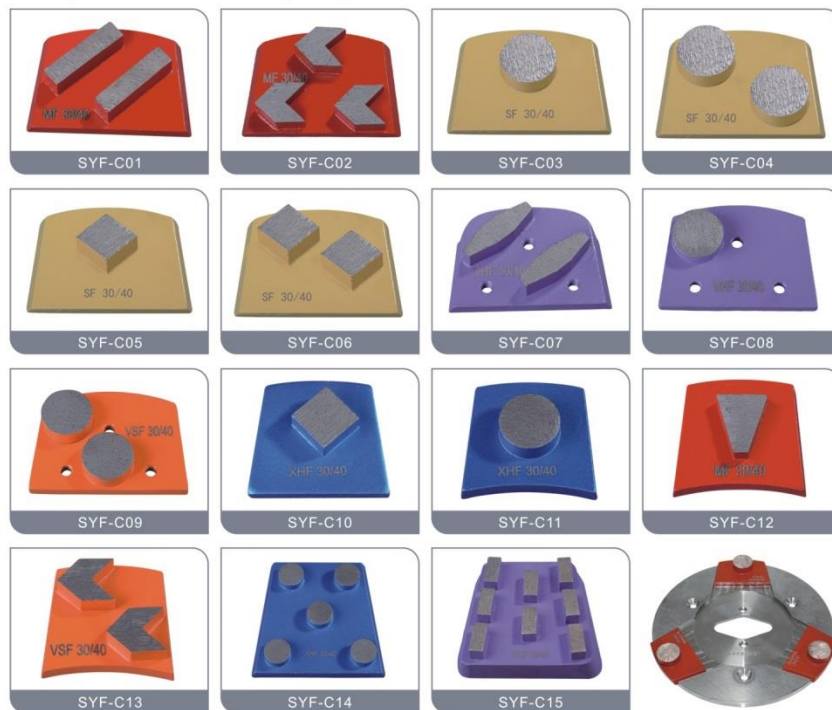
安装方式：两边为斜边的梯形状基体，卡槽快速连接式。
Fixing: Flat insert.

适用机型：适用于 Lavina研磨机。
Application: Fit on Lavina Grinders.

粒度：16/20#---325/400#。
Grit: 16/20#---325/400#.

地板硬度等级：极硬、非常硬、硬、中硬、软、非常软。
Bond: Xtreme Hard(XHF)、Very Hard(VHF)、Hard(HF)、Medium Hard(MHF)、Soft(SF)、Very Soft(VSF).

其它规格可根据客户要求定做。
Other specifications are available upon request.



Husqvarna地板翻新磨块 Husqvarna Grinding Shoes



用途：主要用于混凝土、水磨石、石材地面等的整平、粗磨、细磨加工。
Mainly used for leveling, coarse grinding, fine grinding concrete, terrazzo, stone floor.

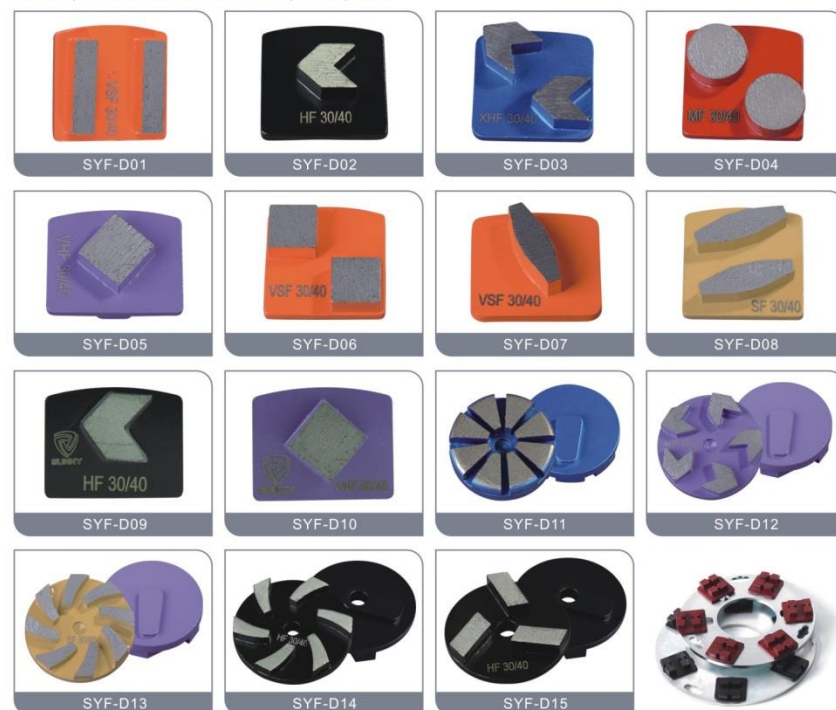
安装方式：基体背部为燕尾背挂式快速连接方式。
Fixing: Redi Lock.

适用机型：适用于 Husqvarna 研磨机。
Application: Fit on Husqvarna Grinder.

粒度：16/20#---325/400#。
Grit: 16/20#---325/400#.

地板硬度等级：极硬、非常硬、硬、中硬、软、非常软。
Bond: Xtreme Hard(XHF)、Very Hard(VHF)、Hard(HF)、Medium Hard(MHF)、Soft(SF)、Very Soft(VSF).

其它规格可根据客户要求定做。
Other specifications are available upon request.



Scanmaskin地板翻新磨块 Scanmaskin Grinding Shoes

用途：主要用于混凝土、水磨石、石材地面等的整平、粗磨、细磨加工。
Mainly used for leveling, coarse grinding, fine grinding concrete, terrazzo, stone floor.

安装方式：基体背部为燕尾背挂式快速连接方式。
Fixing: Redi-Lock.

适用机型：适用于Scanmaskin研磨机。
Application: Fit on Scanmaskin Grinder.

粒度：16/20#---325/400#。
Grit: 16/20#---325/400#.

地板硬度等级：极硬、非常硬、硬、中硬、软、非常软。
Bond: Xtreme Hard(XHF)、Very Hard(VHF)、Hard(HF)、Medium Hard(MHF)、Soft(SF)、Very Soft(VSF).

其它规格可根据客户要求定做。
Other specifications are available upon request.





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魔术贴粘接翻新磨块 Velcro Grinding Shoes

单/双柱销翻新磨块 Single Pin/ Double Pin Grinding Shoes

锥形柱连接翻新磨块 Diamond Plugs



PROFESSIONAL DIAMOND
TOOLS MANUFACTURER

SUNNY TOOLS

魔术贴粘接翻新磨块 Velcro Grinding Shoes

用途：主要用于混凝土、水磨石、石材地面等的整平、粗磨、细磨加工。
Mainly used for leveling, coarse grinding, fine grinding concrete, terrazzo, stone floor.

安装方式：以魔术贴直接连接在尼龙搭扣上的快速连接方式。
Fixing: Quick connection- Magic stick directly connected to the Velcro.

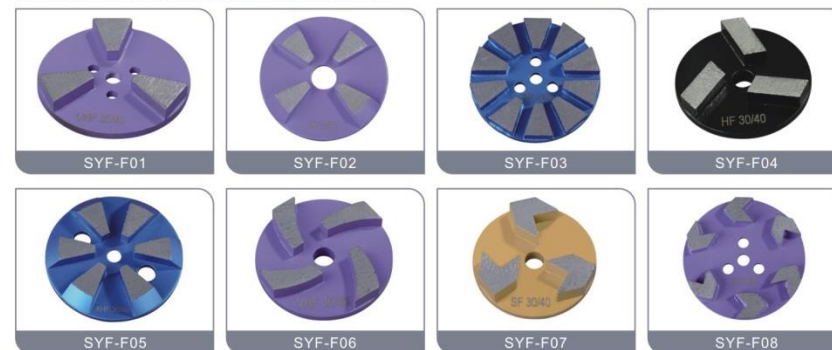
适用机型：适用于底盘粘有尼龙搭扣的所有研磨机(如: Stonekor).
Application: For all grinding machine with Velcro on the chassis (Such as: Stonekor).

粒度：16/20#---325/400#.
Grit: 16/20#---325/400#.

地板硬度等级：极硬、非常硬、硬、中硬、软、非常软。
Bond: Xtreme Hard(XHF)、Very Hard(VHF)、Hard(HF)、Medium Hard(MHF)、Soft(SF)、Very Soft(VSF).

直径：3"、4"、5"
Diameter: 3"、4"、5"

其它规格可根据客户要求定做。
Other specifications are available upon request.



单/双柱销翻新磨块**Single Pin/ Double Pin Grinding Shoes**

用途：主要用于混凝土、水磨石、石材地面等的整平、粗磨、细磨加工。
Mainly used for leveling, coarse grinding, fine grinding concrete, terrazzo, stone floor.

安装方式：磨块基体背部柱销固定在磨机底盘，中心孔加螺丝固定。
Fixing: Backer fixed by pin, screw fixed in center hole.

适用机型：适用于Prep/Master® Grinders研磨机。
Application: Prep/Master® Grinders.

粒度：16/20#---325/400#。
Grit: 16/20#---325/400#.

地板硬度等级：极硬、非常硬、硬、中硬、软、非常软。
Bond: Xtreme Hard(XHF)、Very Hard(VHF)、Hard(HF)、Medium Hard(MHF)、Soft(SF)、Very Soft(VSF).

其它规格可根据客户要求定做。
Other specifications are available upon request.

**锥形柱连接翻新磨块****Diamond Plugs**

用途：主要用于混凝土、水磨石、石材地面等的整平、粗磨、细磨加工。
Mainly used for leveling, coarse grinding, fine grinding concrete, terrazzo, stone floor.

安装方式：磨块基体背部采用锥形设计，使磨块越塞越紧的快速连接方式。
Fixing: Quick connection- The matrix back of grinding block use tapered design, making the grinding block more and more tightly.

粒度：16/20#---325/400#。
Grit: 16/20#---325/400#.

地板硬度等级：极硬、非常硬、硬、中硬、软、非常软。
Bond: Xtreme Hard(XHF)、Very Hard(VHF)、Hard(HF)、Medium Hard(MHF)、Soft(SF)、Very Soft(VSF).

直径：2"、3"
Diameter: 2"、3"

其它规格可根据客户要求定做。
Other specifications are available upon request.





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金刚石地板翻新磨轮 Grinding Wheel



PROFESSIONAL DIAMOND
TOOLS MANUFACTURER

SUNNY TOOLS

用途：主要用于混凝土、水磨石、石材地面等的整平、粗磨、细磨加工。
Mainly used for leveling, coarse grinding, fine grinding concrete, terrazzo, stone floor.

适用机型：适用于 Klindex /Blastrac研磨机等。
Application: For Klindex /Blastrac grinding machine, etc.

安装方式：将磨轮用螺丝紧固于磨机底盘。
Fixing: Fastened with screw.

粒度：16/20#---325/400#。 Grit: 16/20#---325/400#.

地板硬度等级：极硬、非常硬、硬、中硬、软、非常软。
Bond: Xtreme Hard(XHF)、Very Hard(VHF)、Hard(HF)、Medium Hard(MHF)、Soft(SF)、Very Soft(VSF).

直径：4"、5"、6"、7" Diameter: 4"、5"、6"、7"

连接方式：M14、M16、5/8"-11、 ϕ 22.23、 ϕ 16mm、 ϕ 20mm、快速连接。
Bore: M14、M16、5/8"-11、 ϕ 22.23、 ϕ 16mm、 ϕ 20mm、Fast connection

其它规格可根据客户要求定做。 Other specifications are available upon request.



金刚石地板翻新异形磨块**Unconventional Shape Grinding Tools**

用途：主要用于混凝土、水磨石、石材地面等的整平、粗磨、细磨加工。

Mainly used for leveling, coarse grinding, fine grinding concrete, terrazzo, stone floor.

粒度：16/20#---325/400#.

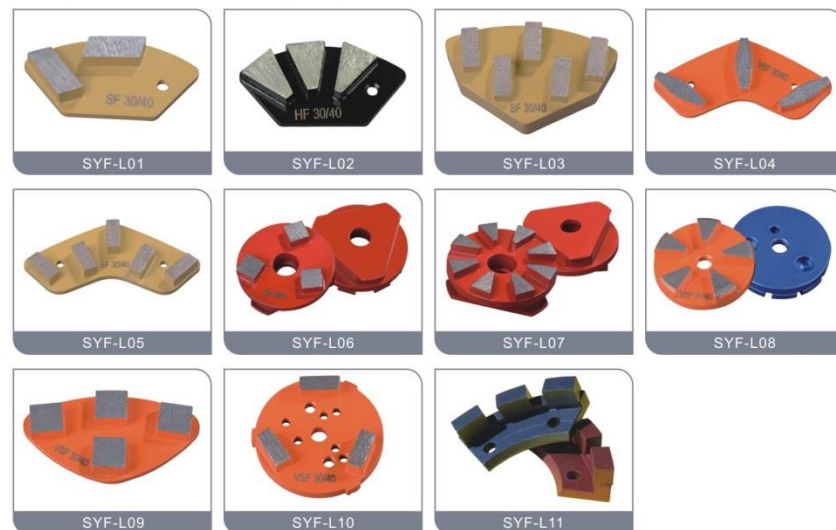
Grit: 16/20#---325/400#.

地板硬度等级：极硬、非常硬、硬、中硬、软、非常软。

Bond: Xtreme Hard(XHF), Very Hard(VHF), Hard(HF), Medium Hard(MHF), Soft(SF), Very Soft(VSF).

其它规格可根据客户要求定做。

Other specifications are available upon request.

**通用翻新磨块****Universal Grinding Tools**

用途：主要用于混凝土、水磨石、石材地面等的整平、粗磨、细磨加工。

Mainly used for leveling, coarse grinding, fine grinding concrete, terrazzo, stone floor.

粒度：16/20#---325/400#.

Grit: 16/20#---325/400#.

地板硬度等级：极硬、非常硬、硬、中硬、软、非常软。

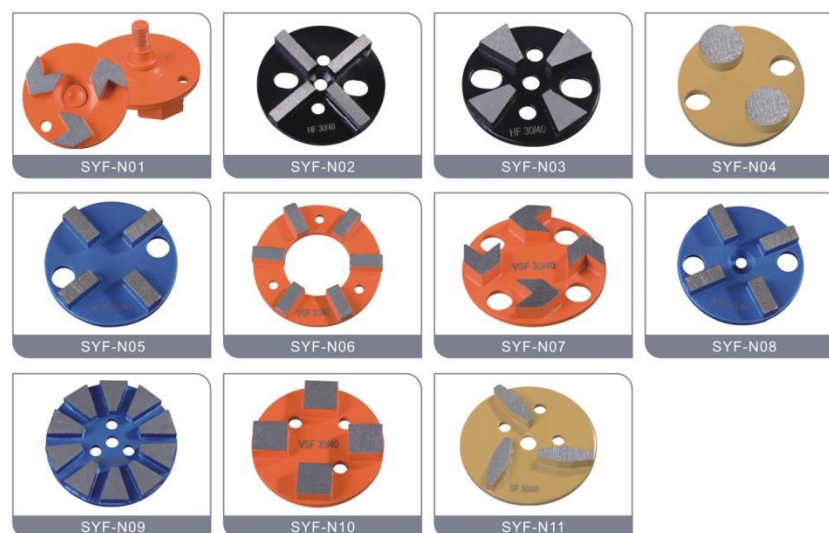
Bond: Xtreme Hard(XHF), Very Hard(VHF), Hard(HF), Medium Hard(MHF), Soft(SF), Very Soft(VSF).

直径：2"、3"、4"

Diameter: 2", 3", 4"

其它规格可根据客户要求定做。

Other specifications are available upon request.



PCD磨块/磨轮 PCD Grinding Tools



PCD碗抛和PCD磨盘通常用于对漆、胶、环氧树脂和地板涂层的移除，高质量、高效、长寿命。
PCD cup wheels and PCD plates suitable for paint, glue, epoxy removal and floor coating .
High quality and high efficiency, long lifespan.

PCD规格: 1/4PCD、1/2PCD、1PCD.
PCD Size: 1/4PCD、1/2PCD、1PCD.

适用机器: Husqvarna、HTC、Scanmaskin、Terrco等。
Application Machine: Husqvarna、HTC、Scanmaskin、Terrco, etc.

连接方式: $\phi 16\text{mm}$ 、 $\phi 20\text{mm}$ 、 $\phi 22.23\text{mm}$ 、M14、M16、5/8"-11、快速连接等。
Bore: $\phi 16\text{mm}$ 、 $\phi 20\text{mm}$ 、 $\phi 22.23\text{mm}$ 、M14、M16、5/8"-11、Fast connection, etc.

其它规格可根据客户要求定做。
Other specifications are available upon request.





树脂地板翻新磨块

Resin Pad

适用于混凝土、水磨石、石材等。地面的打磨、抛光、能有效的消除地面的高低差、以及可以快速磨除地板的各种划痕，从粗磨到精磨以及抛光工序，使新旧地板呈现出天然石材自然的纹理。

Apply to concrete、terrazzo、stone floor grinding and polishing.

直径：3"~8"

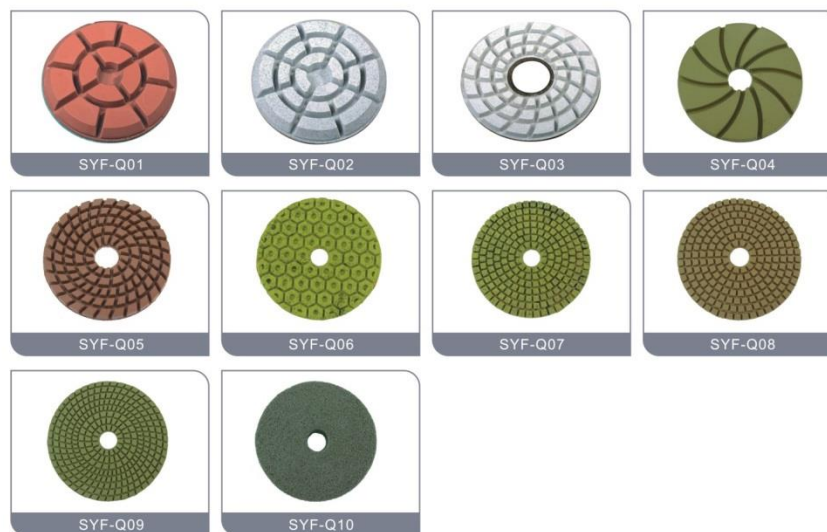
Diameter: 3"~8"

粒度：30#~3000#

Grit: 30#~3000#

其它规格可根据客户要求定做。

Other specifications are available upon request.



转接头、转接盘

Adapter, adapter plate



激光/高频焊接混凝土锯片

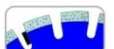
Laser/High frequency Welding Concrete Saw Blade

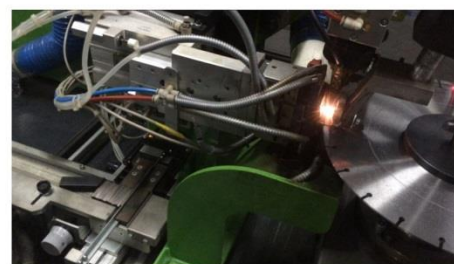
1. 激光焊接混凝土锯片主要用于切割钢筋混凝土、砖块、路面、砖石。
laser welding concrete saw blade are mainly applied to cutting reinforced concrete, block, brick, hard brick, pavers, clay pavers and field stones.

2. 激光焊接刀头会增强高温下作业能力提高切割效果。
laser welded segment can increase strength under high temperature and provide better cutting performance.

3. 切割速度更快寿命更长，添加护齿保护基体受磨损。
Faster cutting and longer service life, includes drop segments to protect the blade core from abrasive material erosion.



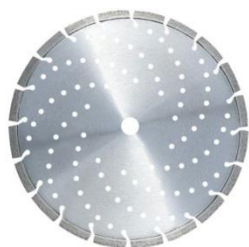
直径 Diameter	中心孔Bore(mm)	基体厚度 Blade Thickness(mm)	刀头高度 SegHeight(mm)	护齿刀头形状 Segment Shape
12" (φ 300)	60/50/30.5/ 25.4/22.23/20	2.2	10/12	WAY OF UNDER CUTTING PROTECTION 切割保护方式  T. C Inserted or diamond protection T.C 式插入护齿  Wedge typed segment 楔入式护齿刀头  Skewed segment 斜式护齿刀头
14" (φ 350)		2.2	10/12	
16" (φ 400)		2.6	10/12	
18" (φ 450)		2.8	10/12	
20" (φ 500)		3.2	10/12	
24" (φ 600)		3.2	10/12	
26" (φ 650)		3.6	10/12	
30" (φ 750)		4.0	10/12	
32" (φ 800)		4.0	10/12	
36" (φ 900)		5.2	10/12	



斜槽直齿激光/高频锯片 Slant Slot Laser/High frequency Blade

基体水槽由普通的直槽变成斜槽，而且基体表面增加了数个有序排列分布的孔，提高了排屑和基体的散热效果，进一步提高了切割锋利度。

Slant slot, well designed holes arranged in steel core, better chipping removal, cooling and sharpness.



直径 Diameter	刀头尺寸 Segment Size (mm)	齿数 Segment Num	中心孔 Bore(mm)
5" (φ 125)	30×2.4×10	10	20
7" (φ 180)	33×2.8×10	14	22.23
9" (φ 230)	36×3.0×10	16	25.4
12" (φ 300)	40×3.0×10	21	30.5
14" (φ 350)	40×3.2×10	24	50
16" (φ 400)	40×3.6×10	28	60



墙锯 Wall Saw Blade

1. 墙锯常用在垂直墙面开新门窗。锯片通常安装在轨道机械上，可以垂直和水平切割。墙锯可以在混凝土和砖石结构建筑进行精准切割。

Used on vertical surfaces when a new doorway, window openings are needed. It installed on a track-mounted system that can be used for vertical or horizontal cuts. Wall sawing allows for precise cuts in both concrete and masonry structures.

2. 精准光滑的切割墙壁，天花板和地板。

Straight, smooth finished openings in walls, ceilings, and floors.

- 切割尺寸准确。
Accurately sized, fixture ready openings.
- 可以切斜边。
Bevel cutting for a chamfered edge.
- 切割边缘整齐。
Flush cutting against the surface.



直径 Diameter	中心孔 Bore(mm)	基体厚度 Blade Thickness(mm)	刀头高度 SegHeight(mm)
20" (φ 500)	60/25.4	3.2	10/12
24" (φ 600)	60/25.4	3.2	10/12
28" (φ 700)	60/25.4	3.6	10/12
32" (φ 800)	60/25.4	4.5	10/12
36" (φ 900)	60/25.4	5.0	10/12
40" (φ 1000)	60/25.4	5.0	10/12
48" (φ 1200)	60/25.4	5.5	10/12



开槽片**Tuck Point Blade**

开槽片用于混凝土、沥青、石材表面的开槽或拓宽缝隙。

Tuck point blades are used for chaser and widen cracks in concrete, asphalt, stone.

相较于手工作业，开槽片省力，省时，效率高，深度，长度和宽度均匀。

Comparing to manual working, the tuck point blade bring labor-saving, timesaving, high efficiency and the slot cutting bring average depth, length, and width.



直径 Diameter	中心孔 Bore(mm)	刀头高度 Seg Height (mm)	适用对象 Application
4"(φ 105)	50/25.4/22.23	8/10	Concrete Stone Asphalt Firebrick
4.5"(φ 115)	50/25.4/22.23	8/10	
5"(φ 125)	50/25.4/22.23	8/10	
6"(φ 150)	50/25.4/22.23	8/10	
7"(φ 180)	50/25.4/22.23	8/10	
8"(φ 200)	50/25.4/22.23	8/10	
9"(φ 230)	50/25.4/22.23	8/10	

**混凝土绳锯****Concrete Wire Saw**

1. 广泛用于房屋、桥梁、大柱、水泥管和下水建筑等拆迁。

Widely used for demolition of house, bridge, big post, cement pipes and under water buildings.

2. 优点：可以控制切割方向、低振动、低噪音、无粉尘。

Advantage: Cutting direction can be controlled, low vibration, low noise, no dust.

直径 Diameter	连接方式 Connection	粒/米 Beads/meter	线速度 (米/秒) Wire Speed (m/s)	适用对象 Application
φ 10.5	Rubber+ Spring	40	20-25	Reinforce Concrete
φ 11				
φ 11.5				

**打孔钻****Core Drill Bit**

打孔钻有各种直径和长度可选，用来钻孔石材和人工材料，具有锋利耐用不易掉齿等特点。

Core drill bit is available in various diameter and length. It used for drilling and coring natural and artificial stone.

Features: Sharp, durable, avoid segment dropping.

优点：锋利、稳定、不易掉齿。

直径 Diameter	工作长度 Working Length(mm)	连接方式 Connection	刀头形状 Segment Shape
φ 16~φ 50	L40-L100	M14 5/8"-11	皇冠 crown

**工程钻****Construction Core Drill Bit**

适用于加工各种钢筋混凝土、固化混凝土、砖块、花岗石和其他建筑材料；用于排水、空气及水管、排污管、燃气供应管、屏障、道路标记及墙锯开口转角孔的加工等。

Core drill bit are produced to drill dimensionally accurate bore holes in these materials, reinforced concrete, asphalt, masonry, natural and artificial stone. Widely used in the building, heating, sanitary and electrical industries.

特点：1. 高浓度金刚石，快速钻速，易切削，使用寿命长。

2. 刀头已开刃可立即正常使用。

Features: 1. High diamond concentration, fast drilling rate, easy cutting and long service life.

2. Pre-sharpened diamond segments provide immediate usability.

直径 Diameter	工作长度 Working Length(mm)	连接方式 Connection	刀头形状 Segment Shape
φ 51~φ 500	L350-L600	1-1/4" UNC G 1/2"	尖顶齿 spire 涡轮齿 turbo 普通齿 normal

荔枝磨头**Bush Hammer**

去除旧的胶水和树脂涂料，特别是厚的树脂。

加工石材仿古面。

地板铺设前新涂层的准备。

暴露混凝土地板中的骨料，以备混凝土抛光。

Remove old glue and resin coatings, in particular thick resins.

Scarify any kind of surface and create antique surface.

For floor preparation before laying new coatings.

Expose the aggregate in concrete floors to prepare for concrete polishing.

Diameter 直径	Tips Diameter (mm)PCD直径	Tips pcs PCD粒数	Roller Pcs 头数	Connection 连接	Remark 备注
5" (φ 125)	φ 4.6				
6" (φ 150)	φ 33 × 6			M14	Single Layer 单层
8" (φ 200)	φ 33 × 12	1/2/3/24/30	1/3/4/5/6	φ 50	
10" (φ 250)	φ 49 × 6	/45/48/60		φ 210-3M10	Double Layer 双层
12" (φ 300)	φ 6.0			Fast Connection	
Frankfurt 法兰克福					
other specifications are available upon request 其它规格可订制					

**成型轮****Sinter Profiling Wheel**

1. 主要用于各种造型加工，利用该工具可对混凝土，石材等进行快速高效的造型雏形加工。

Mainly used for various shape processing of Countertop and engineering board

Fast, high efficiency prototype processing for stone, concrete.

2. 在高速运转下，具有动平衡效果好，低震动。具有锋利高效，耐用，造型准确等特点。

Features: good balancing effect and low vibration at high speed running. durable and accurate with shape.



直径 Diameter	中心孔 Inner Hole(mm)	刀头高度 Segment Height(mm)
10" (φ 250)	φ 50/φ 60	5/8
12" (φ 300)		5/8
14" (φ 350)		5/8
16" (φ 400)		5/8
其他规格可根据客户要求定制。 other specifications are available upon request		

消音定厚轮**Silent Teflon Diamond Milling Wheel**

1. 主要用于在混凝土、石材等表面进行定厚加工，以达到造型或者防滑效果。

Apply to nature concrete, stone, for profile or anti-slip.

2. 在高速运转下，具有动平衡效果好、低震动、消音效果好。

Fast speed, balance performance, less vibration.

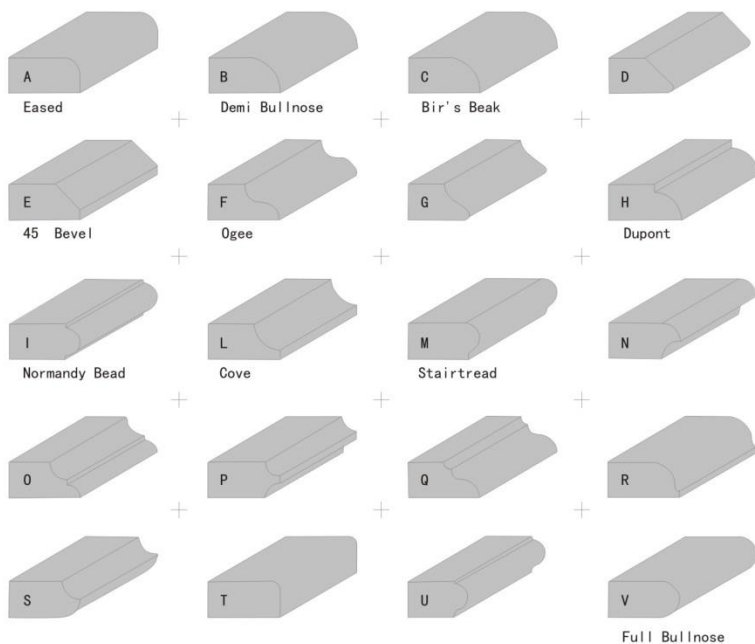
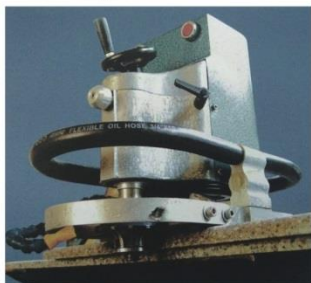
3. 具有锋利高效、耐用、造型准确等特点。

Feature for sharp, efficient and accuracy.



直径(mm) Diameter	中心孔(mm) Center Hole (mm)	刀头高度 Segment Height (mm)	适用对象 Application	宽度 (mm) Width (mm)
φ 300 φ 350	50/60	8/10	混凝土 花岗石 大理石 砂岩 Concrete Granite Marble Sandstone	20-60
其他规格可根据客户要求定制。 Other specifications are available upon request				

常用造型花边形状 Profile Shape



If you have any questions,

please feel *free* to contact me!

I promise I will reply you within 12 hours.

William

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